

SAFETY DATA SHEET

DOW CHEMICAL PACIFIC (SINGAPORE) PRIVATE LIMITED

Product name: NEOLONE[™] PH 100 Preservative

Issue Date: 03/26/2015 Print Date: 03/30/2015

DOW CHEMICAL PACIFIC (SINGAPORE) PRIVATE LIMITED encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: NEOLONE™ PH 100 Preservative

Recommended use of the chemical and restrictions on use Identified uses: for cosmetic use For industrial use.

COMPANY IDENTIFICATION DOW CHEMICAL PACIFIC (SINGAPORE) PRIVATE LIMITED 260 ORCHARD RD, #18-01 THE HEEREN SINGAPORE 238855 SINGAPORE

Customer Information Number:

(65) 6835-3773 SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER 24-Hour Emergency Contact: 1-800-332-3543 **Local Emergency Contact:** 1800-332-3543

2. HAZARDS IDENTIFICATION

Hazard classification Acute toxicity - Category 4 - Oral Serious eye damage/eye irritation - Category 2

Label elements Hazard pictograms



Signal word: WARNING!

Hazards

Harmful if swallowed. Causes serious eye irritation.

Precautionary statements

Prevention

Wash hands thoroughly after handling. Wear protective gloves/ protective clothing/ eye protection/ face protection. Do not eat, drink or smoke when using this product.

Response

IF ON SKIN: Wash with plenty of soap and water. Rinse mouth.

Disposal

Dispose of contents and container to licensed, permitted incinerator, or other thermal destruction device.

Other hazards

no data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a substance.

Component	CASRN	Concentration
2-Phenoxyethanol	122-99-6	> 99.5 %

4. FIRST AID MEASURES

Description of first aid measures

General advice: First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Skin contact: Immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Obtain medical attention without delay. Wash clothing before reuse. Properly dispose of contaminated leather items, such as shoes, belts, and watchbands. Suitable emergency eye wash facility should be immediately available. In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.

Eye contact: Immediately flush eyes with water; remove contact lenses, if present, after the first 5 minutes, then continue flushing eyes for at least 15 minutes. Obtain medical attention without delay, preferably from an ophthalmologist. Suitable emergency eye wash facility should be immediately available.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel. If swallowed, DO NOT induce vomiting.

Most important symptoms and effects, both acute and delayed: Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Maintain adequate ventilation and oxygenation of the patient. If hemolysis is suspected, monitor hemoglobin, hematocrit, plasma free hemoglobin, and urinalysis. Whole blood or packed RBC transfusion may be required in severe cases. Alkalinization of urine with bicarbonate may prevent renal damage. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient. Excessive exposure may aggravate preexisting liver and kidney disease.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective. Water fog, applied gently may be used as a blanket for fire extinguishment.

Unsuitable extinguishing media: Do not use direct water stream. May spread fire.

Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

Unusual Fire and Explosion Hazards: Container may rupture from gas generation in a fire situation. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids.

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Do not use direct water stream. May spread fire. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage. Water fog, applied gently may be used as a blanket for fire extinguishment.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Isolate area. Keep unnecessary and unprotected personnel from entering the area. Refer to section 7, Handling, for additional precautionary measures. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Small spills: Absorb with materials such as: Sand. Vermiculite. Collect in suitable and properly labeled containers. Large spills: Contain spilled material if possible. Pump into suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Avoid contact with eyes, skin, and clothing. Do not swallow. Wash thoroughly after handling. Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Conditions for safe storage: Store in the following material(s): Carbon steel. Stainless steel. Phenolic lined steel drums. Do not store in: Aluminum. Copper. Galvanized iron. Galvanized steel. See Section 10 for more specific information.

Storage stability

Storage Period:, Steel drums. 24 Month Storage Period:, Bulk 6 Month

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure limits are listed below, if they exist.

Component	Regulation	Type of listing	Value/Notation
2-Phenoxyethanol	Dow IHG	TWA	5 ppm
	Dow IHG	TWA	Absorbed via skin

Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use chemical goggles. Chemical goggles should be consistent with EN 166 or equivalent.

Skin protection

Hand protection: Use chemical resistant gloves classified under Standard EN374: Protective gloves against chemicals and micro-organisms. Examples of preferred glove barrier materials include: Butyl rubber. Polyethylene. Chlorinated polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Examples of acceptable glove barrier materials

include: Viton. Natural rubber ("latex"). Polyvinyl chloride ("PVC" or "vinyl"). Nitrile/butadiene rubber ("nitrile" or "NBR"). When prolonged or frequently repeated contact may occur, a glove with a protection class of 4 or higher (breakthrough time greater than 120 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 1 or higher (breakthrough time greater than 10 minutes according to EN 374) is recommended. Glove thickness alone is not a good indicator of the level of protection a glove provides against a chemical substance as this level of protection is also highly dependent on the specific composition of the material that the glove is fabricated from. The thickness of the glove must, depending on model and type of material, generally be more than 0.35 mm to offer sufficient protection for prolonged and frequent contact with the substance. As an exception to this general rule it is known that multilayer laminate gloves may offer prolonged protection at thicknesses less than 0.35 mm. Other glove materials with a thickness of less than 0.35 mm may offer sufficient protection when only brief contact is expected. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions, no respiratory protection should be needed; however, if handling at elevated temperatures without sufficient ventilation, use an approved air-purifying respirator.

Use the following CE approved air-purifying respirator: Organic vapor cartridge, type A (boiling point >65 °C)

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	Liquid.
Color	Colorless
Odor	mild
Odor Threshold	No test data available
рН	No test data available
Melting point/range	Not applicable to liquids
Freezing point	9.1 °C Literature
Boiling point (760 mmHg)	244.3 °C Measured
Flash point	closed cup 126 °C Literature
Evaporation Rate (Butyl Acetate	No test data available
= 1)	
Flammability (solid, gas)	Not applicable to liquids

Lower explosion limit	0.95 % vol Literature
Upper explosion limit	No test data available
Vapor Pressure	0.01 hPa at 20 °C <i>Literature</i>
Relative Vapor Density (air = 1)	4.77 at 25 °C Literature
Relative Density (water = 1)	1.109 at 25 °C / 25 °C ASTM D4052
Water solubility	25 g/L at 20 °C Literature
Partition coefficient: n- octanol/water	log Pow: 1.2 Measured
Auto-ignition temperature	475 °C at 999 hPa <i>Literature</i>
Decomposition temperature	No test data available
Dynamic Viscosity	41 mPa.s at 20 °C Literature
Kinematic Viscosity	19.39 mm2/s at 25 °C Literature
Explosive properties	Not explosive
Oxidizing properties	No
Liquid Density	1.11 g/cm3 at 25 °C Literature
Molecular weight	138.2 g/mol Literature

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: no data available

Chemical stability: Thermally stable at typical use temperatures.

Possibility of hazardous reactions: Polymerization will not occur.

Conditions to avoid: Do not distill to dryness. Product can oxidize at elevated temperatures. Generation of gas during decomposition can cause pressure in closed systems.

Incompatible materials: Avoid contact with: Strong acids. Strong bases. Strong oxidizers.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials. Decomposition products can include and are not limited to: Aldehydes. Ketones. Organic acids.

11. TOXICOLOGICAL INFORMATION

Toxicological information on this product or its components appear in this section when such data is available.

Acute toxicity

Acute oral toxicity

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury.

LD50, Rat, 1,840 mg/kg

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts. Repeated skin contact may result in absorption of harmful amounts. Excessive exposure may cause hemolysis, thereby impairing the blood's ability to transport oxygen.

LD50, Rabbit, > 2,214 mg/kg

Acute inhalation toxicity

At room temperature, exposure to vapor is minimal due to low volatility. Vapor from heated material may cause respiratory irritation and other effects.

LC50, Rat, 6 Hour, dust/mist, > 1 mg/l No deaths occurred at this concentration.

Skin corrosion/irritation

Prolonged exposure not likely to cause significant skin irritation. May cause more severe response on covered skin (under clothing, gloves).

Serious eye damage/eye irritation

May cause moderate eye irritation. May cause moderate corneal injury.

Sensitization

Did not cause allergic skin reactions when tested in guinea pigs. Did not cause allergic skin reactions when tested in humans.

For respiratory sensitization: No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

In animals, effects have been reported on the following organs: Blood. Kidney. Liver. Thyroid. Respiratory tract.

Carcinogenicity

No relevant data found.

Teratogenicity

Did not cause birth defects or other effects in the fetus even at doses which caused toxic effects in the mother.

Reproductive toxicity

In animal studies, repeated exposures did not have any effects on reproductive organs.

Mutagenicity

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

12. ECOLOGICAL INFORMATION

Ecotoxicological information on this product or its components appear in this section when such data is available.

Ecotoxicity

Acute toxicity to fish

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

LC50, Pimephales promelas (fathead minnow), flow-through test, 96 Hour, 344 mg/l

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, > 500 mg/l

Acute toxicity to algae/aquatic plants

EbC50, Desmodesmus subspicatus (green algae), static test, 72 Hour, Biomass, > 500 mg/l

Chronic aquatic toxicity

Chronic toxicity to fish

NOEC, Pimephales promelas (fathead minnow), flow-through test, 34 d, mortality, 23 mg/l

LOEC, Pimephales promelas (fathead minnow), flow-through test, 34 d, mortality, 50 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), semi-static test, 21 d, number of offspring, 9.43 mg/l

LOEC, Daphnia magna (Water flea), semi-static test, 21 d, number of offspring, 22.5 mg/l

Persistence and degradability

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.
10-day Window: Pass
Biodegradation: 90 %
Exposure time: 28 d
Method: OECD Test Guideline 301F or Equivalent
10-day Window: Pass
Biodegradation: > 90 %
Exposure time: 15 d
Method: OECD Test Guideline 301A or Equivalent

Bioaccumulative potential

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3). **Partition coefficient:** n-octanol/water(log Pow): 1.2 at 23 °C Measured **Bioconcentration factor (BCF):** 0.35

Mobility in Soil

Potential for mobility in soil is very high (Koc between 0 and 50). **Partition coefficient(Koc):** 40.74 Measured

Results of PBT and vPvB assessment

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Other adverse effects

This substance is not in Annex I of Regulation (EC) No 1005/2009 on substances that deplete the ozone layer.

13. DISPOSAL CONSIDERATIONS

Disposal methods: This product, when being disposed of in its unused and uncontaminated state should be treated as a hazardous waste according to EC Directive 2008/98/EC. Any disposal practices must be in compliance with all national and provincial laws and any municipal or local by-laws governing hazardous waste. For used, contaminated and residual materials additional evaluations may be required. Do not dump into any sewers, on the ground, or into any body of water.

This product when disposed of in its unused and uncontaminated state should be treated as a hazardous waste.

14. TRANSPORT INFORMATION

Classification for ROAD and Rail transport:

Not regulated for transport

Classification for SEA transport (IMO-IMDG):

Transport in bulkNot regulated for transportaccording to Annex I or IIConsult IMO regulations before transporting ocean bulkof MARPOL 73/78 and theIBC or IGC Code

Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service

representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Workplace Classification

This product is classified as hazardous according to Singapore Standards, Act and Regulations.

The following statutes, regulations and standards have the related prescribes on chemicals in terms of safe use, storage, transportation, loading and unloading, classification and symbol etc.

Workplace Safety and Health Act & Workplace Safety and Health (General Provisions) Regulations Environmental Protection and Management Act and Environmental Protection and Management (Hazardous Substances) Regulations

Chemical Weapons Prohibition Act

Fire Safety Act and Fire Safety (Petroleum and Flammable Materials) Regulations

16. OTHER INFORMATION

Product Literature

Additional information on this product may be obtained by calling your sales or customer service contact. Additional information on this and other products may be obtained by visiting our web page.

Revision

Identification Number: 101216097 / A167 / Issue Date: 03/26/2015 / Version: 3.0 Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

Absorbed via skin	Absorbed via skin
Dow IHG	Dow Industrial Hygiene Guideline
TWA	Time Weighted Average (TWA):

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

DOW CHEMICAL PACIFIC (SINGAPORE) PRIVATE LIMITED urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The

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